

metal-containing prepreg 7 is rolled around the recess 12 until it covers the recess 12 such that the then-formed subassembly has a constant or non-inflected tapering as indicated in Figure 6.

## **IN THE CLAIMS**

Please substitute the following claims for the pending claims of the same number:



- 1 1. (Once amended) A golf club shaft formed by winding a plurality of layers around a
- 2 mandrel with a main body having a body surface and a mandrel tip having a tip surface
- 3 that is recessed relative to the body surface of the main body of the mandrel, wherein
- 4 the mandrel is removed after curing, the golf club shaft comprising:
- 5 a layer of metal-containing prepreg wrapped at a tip of the shaft;
- a layer of non-metal fiber prepreg wrapped adjacent to the layer of metal-
- 7 containing prepreg and throughout a length of the shaft; and
- 8 wherein the non-metal fiber prepreg is supported on the metal-containing prepreg
- 9 and forms a generally non-inflected inner surface throughout the length of the shaft.
- 1 2. The golf club shaft of Claim 1 wherein the layer of metal-containing prepreg wrapped
- 2 at the tip of the shaft comprises a first layer of metal-containing prepreg and a second
- 3 layer of metal-containing prepreg.

- 1 3. The golf club shaft of Claim 1 wherein the golf club shaft has a mass of about 80 -
  - 2 130 g.
  - 1 4. The golf club shaft of Claim 1 wherein the golf club shaft has a center of mass
  - 2 located at about 45-51 % when measured from the tip and expressed as a ratio to an
  - 3 overall length of the golf club shaft.
  - 1 5. (Once amended) A golf club shaft formed by winding a plurality of layers around a
  - 2 mandrel that is removed after curing comprising:
  - a layer of metal-containing prepreg wrapped at a tip of the shaft;
  - 4 a layer of non-metal fiber prepreg wrapped adjacent to the layer of metal-
  - 5 containing prepreg throughout a length of the shaft, and
  - 6 wherein the golf club shaft has an elasticity index (El) value about 3.0 4.5
  - 7 kgfm<sup>2</sup> at 200 mm from the tip.
  - 1 6. The golf club shaft of Claim 1 wherein the layer of metal-containing prepreg located
  - 2 at the tip of the shaft is an inner-most layer.
  - 1 7. The golf club shaft of Claim 6 wherein the inner-most layer of metal-containing
- 2 prepreg is located along a length of the shaft between a tip of the shaft and 40% of an
- 3 overall length of the shaft.



- 1 8. (Once amended) The golf club shaft of Claim 6 wherein the layer of non-metal fiber
- 2 prepreg is wrapped over the inner-most layer of metal-containing prepreg.
- 1 9. The golf club shaft of Claim 1 wherein the layer of metal-containing prepreg
- 2 comprises a metal having a specific mass greater than 7g/cm<sup>3</sup>.
- 1 10. The golf club shaft of Claim 1 wherein the layer of metal-containing prepreg contains
- 2 a metal fiber.
- 1 11. The golf club shaft of Claim 1 wherein the layer of metal-containing prepreg contains
- 2 a metal powder.
- 1 12. The golf club shaft of Claim 11 wherein the metal powder is dispersed in a synthetic
- 2 resin sheet.
- 1 13. The golf club shaft of Claim 12 wherein the metal powder comprises tungsten.
- 1 14. (Once amended) A golf club shaft formed by winding a plurality of layers around a
- 2 mandrel that is removed after curing comprising:
- a layer of metal-containing prepreg wrapped at a tip of the shaft;
- 4 a layer of non-metal fiber prepreg wrapped adjacent to the layer of metal-
- 5 containing prepreg throughout a length of the shaft, and



epoxy resin.

## Please add the following new claims:

- 1 17. The golf club shaft of Claim 1, wherein the metal-containing prepreg and the non-
- 2 metal fiber prepreg together form an inflected inner surface.



- 1 18. The golf club shaft of Claim 17, wherein the inflected inner surface has a through
- 2 hole that is smaller in a portion defined by the metal-containing prepreg than in a portion
- 3 defined by the non-metal fiber prepreg.